



- Technique Requirements
1. Grinding the surface defects by wheel.
 2. Allowance is ±3% exclude special mark, unit is mm.
 3. Material of castings (ZG200-400), Forgings (U₁).
 4. Turn flexibly between the Anchor head & shank shank shackle.
 5. Shoting blast for the product surface.

6	LZS96-024-25-20000-5	BOLT	1	Q235			
5	LZS96-024-25-20000-5	RING	1	Q235			
4	LZS96-024-25-20000-4	SHACKLE PIN	2	U ₁			
3	LZS96-024-25-20000-3	SHACKLE	1	ZG200-400			
2	LZS96-024-25-20000-2	STOCK	1	ZG200-400			
1	LZS96-024-25-20000-1	BODY	1	ZG200-400			
No.	Drawing No.	Name	Qty	Material	Unit	Total Weight	Note

Mark	Num	Amend	DocNo.	Signed	Date
Design					
Check					
Reviewed					
Approved					

ASS OF ATTACHED STOCK ANCHOR

DRAWING NO.		
LZS96-024-25-20000		
Drawing No.	WT (Kg)	Scale
Total 21 Pages	Pg 1	