



Technique Requirements

1. Grinding the surface defects by wheel.
2. Allowance is $\pm 3\%$ exclude special mark, unit is mm.
3. Material of castings (ZG200-400), Forgings (U).
4. Turn flexibly between the Anchor head & shank shank shackle.
5. Shoting blast for the product surface.
6. nchor can be fitted U type shackle or swivel shackle
If fitted swivel shackle the anchorshank's length will be shorten.10%. but the anchor's actual weight should comply with the class rule.

6	LZS94-014-50-29000-6	SHACKLE PIN	1	U ₁					
5	LZS94-014-50-29000-5	SHACKLE	1	ZG200-400 U ₁					
4	LZS94-014-50-29000-4	TRANSVERSE PIN	1	U ₁					
3	LZS94-014-50-29000-3	HEAD PIN	1	U ₁					
2	LZS94-014-50-29000-2	SHANK	1	ZG200-400					
1	LZS94-014-50-29000-1	FLUKE	1	ZG200-400					
No.	Drawing No.	Name	Qty	Material	Unit	Total	Note		
					Weight				

Mark	Num	Amend	DocNo.	Signed	Date
Design					
Check					
Reviewed				Date	
Approved				2007.3.15.	

ASS OF SPEK TYPE ANCHOR

DRAWING-NO.		
LZS94-014-50-29000		
Drawing No.	WT(Kg)	Scale
Total 23 Pages		Pg 1