



- Technique Requirements
1. Grinding the surface defects by wheel.
 2. Allowance is $\pm 3\%$ exclude special mark, unit is mm.
 3. Material of castings (ZG200-400), Forgings (U₂).
 4. Turn flexibly between the Anchor head & shank shank shackle.
 5. Shotting blast for the product surface.

8	LZS96B-031-75-15200-8	HANGING RING PIN	1	U ₂				
7	LZS96B-031-75-15200-7	HANGING SHACKLE	1	ZG200-400				
6	LZS96B-031-75-15200-6	BOLT	1	Q235				
5	LZS96B-031-75-15200-5	RING	2	Q235				
4	LZS96B-031-75-15200-4	ANCHOR RING PIN	1	U ₂				
3	LZS96B-031-75-15200-3	ANCHOR SHACKLE	1	ZG200-400				
2	LZS96B-031-75-15200-2	STOCK	1	U ₂				
1	LZS96B-031-75-15200-1	BODY	1	ZG200-400				
No.	Drawing No.	Name	Qty	Material	Unit	Total		
					Weight		Note	

Mark	Num	Amend	DocNo.	Signed	Date
Design					
Check					
Reviewed					
Approved					

ASS OF SINGLE FLUKE ANCHOR

DRAWING NO.		
LZS96B-031-75-15200		
Drawing No.	WT(Kg)	Scale
Total 15 Pages		Pg 1