



- Technique Requirements
1. Grinding the surface defects by wheel.
 2. Allowance is $\pm 3\%$ exclude special mark, unit is mm.
 3. Material of castings (ZG200-400), Forgings (G).
 4. Turn flexibly between the Anchor head & shank shank shackle.
 5. Shotting blast for the product surface.
 6. Anchor can be fitted U type shackle or swivel shackle if fitted swivel shackle the anchor shank's length will be shorten 10%, but the anchor's actual weight should comply with the class rule.

5	LZS96-027-90-20000-5	TRANSVERSE PIN	1	U ₁			
4	LZS96-027-90-20000-4	SHACKLE PIN	1	U ₁			
3	LZS96-027-90-20000-3	SHACKLE	1	ZG200-400 or U ₁			
2	LZS96-027-90-20000-2	SHANK	1	ZG200-400			
1	LZS96-027-90-20000-1	FLUKE	1	ZG200-400			
No.	Drawing No.	Name	Qty	Material	Unit	Total Weight	Note

Mark	Num	Amend	DocNo.	Signed	Date
Design					
Check					
Reviewed				Date	
Approved				2007.3.14	

ASS OF SHCG STOWING ANCHOR BALDT TYPE

DRAWING NO.		
LZS96-026-90-20000		
Drawing No.	WT(Kg)	Scale
Total 21 Pages		Pg 1