



- Technique Requirements
1. Grinding the surface defects by wheel.
 2. Allowance is $\pm 3\%$ exclude special mark, unit is mm.
 3. Material of castings (ZG200-400),
 4. Turn flexibly between the anchor head & shank shank shackle.
 5. Shutling blast for the product surface.

5	LZS05-036-50-19500-5	FILL THE MASS	2	U ₂	
4	LZS05-036-50-19500-4	SHACKLE PIN	1	U ₂	
3	LZS05-036-50-19500-3	SHACKLE	1	ZG200-400or295-490(FORGING)	
2	LZS05-036-50-19500-2	SHANK	1	ZG200-400	
1	LZS05-036-50-19500-1	FLUKE	1	ZG200-400	
No.	Drawing No.	Name	QTY	Material	Rmarke

标记	处数	更改文件号	签字	日期
设计				
校对				
审核				
批准				

DZ-14大抓力平衡锚装配图
 ASS OF DZ-14 H.P.
 BALANCE ANCHOR

图号 DRAWING NO.			
LZS05-036-50-19500			
图样	标记	重量(Kg)	比例
共 19 张		第 1 张	