



- Technique Requirements
1. Grinding the surface defects by wheel.
  2. Allowance is  $\pm 3\%$  exclude special mark, unit is mm.
  3. Material of castings (ZG200-400), Forgings (U).
  4. Turn flexibly between the Anchor head & shank shackle.
  5. Shoting blast for the product surface.
  6. Anchor can be fitted U type shackle or swivel shackle. If fitted swivel shackle the anchor shank's length will be shorten 10%, but the anchor's actual weight should comply with the class rule.

5	LZS94-015-90-20400-5	TRANSVERSE PIN	1	U <sub>1</sub>				
4	LZS94-015-90-20400-4	SHACKLE PIN	1	U <sub>1</sub>				
3	LZS94-015-90-20400-3	SHACKLE	1	ZG200-400 or U <sub>1</sub>				
2	LZS94-015-90-20400-2	SHANK	1	ZG200-400				
1	LZS94-015-90-20400-1	FLUKE	1	ZG200-400				
No.	Drawing No.	Name	Qty	Material	Unit	Total	Note	
					Weight			

Mark	Amend DocNo.	Signed	Date
Design			
Check			
Reviewed			Date
Approved			2007.3.14

ASS OF BALDT ANCHOR

DRAWING NO.		
LZS94-015-90-20400		
Drawing No.	WT(Kg)	Scale
Total 25 Pages		Pg 1