



- Technique Requirements
1. Grinding the surface defects by wheel.
 2. Allowance is $\pm 3\%$ exclude special mark, unit is mm.
 3. Material of castings (ZG200-406), Forgings (U).
 4. Turn flexibly between the Anchor head & shank shackle.
 5. Shoting blast for the product surface.
 6. Anchor can be fitted U type shackle or swivel shackle IF fitted swivel shackle the anchor shank's length will be shorten 10%, but the anchor's actual weight should comply with the class rule.

No.	Drawing No.	Name	Qty	Material	Unit	Total Weight	Note
5	LZS96-028-136-20412-5	TRANSVERSE PIN	1	U,			
4	LZS96-028-136-20412-4	SHACKLE PIN	1	U,			
3	LZS96-028-136-20412-3	SHACKLE	1	ZG200-400 or U,			
2	LZS96-028-136-20412-2	SHANK	1	ZG200-400			
1	LZS96-028-136-20412-1	FLUKE	1	ZG200-400			

Mark	Num	Amend	DocNo.	Signed	Date
Design					
Check					
Reviewed				Date	
Approved				2007.3.15.	

DRAWING NO.		
LZS96-028-136-20412		
Drawing No.	WT(Kg)	Scale
Total 19 Pages		Pg 1

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